

THE ROVER COMPANY LIMITED,
 TECHNICAL SERVICE DEPARTMENT,
 SOLIHULL,
 WARWICKSHIRE,
 ENGLAND

FITTING INSTRUCTION PART No. 503034

SUBJECT: HAND THROTTLE CONTROL

MODELS: Land-Rover Series II, 2½ Litre Petrol Models

PARTS REQUIRED:		Qty.	Part No.	
HAND THROTTLE COMPLETE ASSEMBLY		1	503033	
comprises:—				
Stop clip for relay shaft		1	269132	L.H.D.
Lever for quadrant control rod		1	276013	
Bolt (¼" U.N.F. x 1½" long)	} Fixing lever and clip to shaft	2	256000	} 1 off on R.H.D.
Nut (¼" U.N.F.)		2	254810	
Bracket for accelerator relay shaft		2	236998	} L.H.D.
Bolt (¼" U.N.F. x ½" long)	} Fixing bracket	2	255206	
Spring washer		2	3074	
Nut (¼" U.N.F.)		2	254810	
Accelerator relay shaft		1	277154	
Lever housing complete, hand speed		1	275706	
Lever for hand speed control		1	275709	
Bush	} Fixing lever to housing	1	275714	
Washer		1	275715	
Bolt (⅝" U.N.F. x 1" long)		1	255228	
Plain washer		1	2223	
Self-locking nut (⅝" U.N.F.)		1	252211	
Quadrant plate		1	275713	
Screw	} Fixing quadrant plate to housing	2	278386	
Spring washer		2	3074	
Nut (¾" U.N.F.)		2	254810	
Knob for lever		1	219512	
Screw	} Fixing knob to lever	1	219673	
Nut (2 B.A.)		1	2247	
Control rod, lever to accelerator shaft		1	276014	
Nut (2 B.A.), for ball socket		1	2247	
Ball socket		1	1659	
Plain washer, quadrant plate to housing		1	3840	
Cover panel at dash, for hand speed control		1	275742	
Grommet in cover panel for rod		1	233243	
Bolt (2 B.A. x ½" long)	} Fixing speed control to dash (upper fixings)	2	234603	
Spring washer		2	3073	
Plain washer		2	3685	
Nut (2 B.A.)		2	2247	
Bolt (¼" U.N.F. x ½" long)	} Fixing speed control to dash	2	255206	
Spring washer		2	3074	
Nut (¼" U.N.F.)		2	254810	
Joint pin, for lever on accelerator relay		1	276015	
Plain washer	} Fixing joint pin to lever	1	2208	
Split pin		1	2388	
Nut (2 B.A.), fixing control rod to joint pin, for lever		1	2247	